

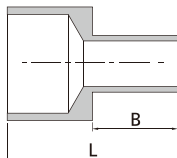
自动焊接头



标准自动焊接头

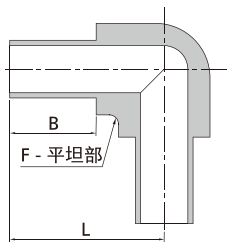
型号和尺寸

变径直通接头



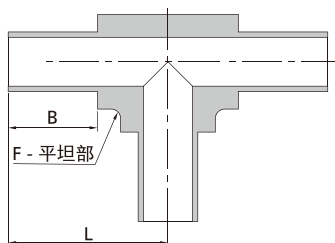
基本型号	端口1管外径 in.	端口1壁厚 in.	端口2管外径 in.	端口2壁厚 in.	尺寸, mm	
					L	B
316L-U-6/4-TB/TB	3/8 in.	0.035 in.	1/4 in.	0.035 in.	38.1	19.1
316L-U-8/4-TB/TB	1/2 in.	0.049 in.	1/4 in.	0.035 in.	38.1	19.1
316L-U-8/6-TB/TB	1/2 in.	0.049 in.	3/8 in.	0.035 in.	38.1	19.1
316L-U-12/8-TB/TB	3/4 in.	0.049 in.	1/2 in.	0.049 in.	38.1	19.1
316L-U-16/8-TB/TB	1 in.	0.065 in.	1/2 in.	0.049 in.	38.1	19.1
316L-U-16/12-TB/TB	1 in.	0.065 in.	3/4 in.	0.049 in.	38.1	19.1
316L-U-10M/6M-TB/TB	10 mm	1 mm	6 mm	1 mm	38.1	19.1
316L-U-10M/8M-TB/TB	10 mm	1 mm	8 mm	1 mm	38.1	19.1
316L-U-12M/6M-TB/TB	12 mm	1 mm	6 mm	1 mm	38.1	19.1
316L-U-12M/8M-TB/TB	12 mm	1 mm	8 mm	1 mm	38.1	19.1
316L-U-12M/10M-TB/TB	12 mm	1 mm	10 mm	1 mm	38.1	19.1
316L-U-18M/6M-TB/TB	18 mm	1.5 mm	6 mm	1.5 mm	38.1	19.1
316L-U-18M/ 12 M-TB/TB	18 mm	1.5 mm	12 mm	1.5 mm	38.1	19.1

弯通接头



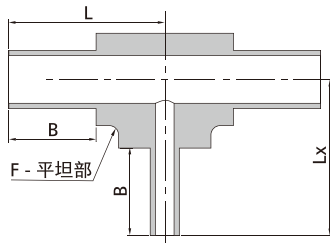
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-L-4-TB	1/4 in.	0.035 in.	31.2	19.1	11.1
316L-L-6-TB	3/8 in.	0.035 in.	30.5	19.1	11.1
316L-L-8-TB	1/2 in.	0.049 in.	34	19.1	17.5
316L-L-12-TB	3/4 in.	0.049 in.	37.1	19.1	23.8
316L-L-6M-TB	6 mm	1 mm	31.2	19.1	11.1
316L-L-8M-TB	8 mm	1 mm	31.2	19.1	11.1
316L-L-10M-TB	10 mm	1 mm	34	19.1	17.5
316L-L-12M-TB	12 mm	1 mm	34	19.1	17.5
316L-L-18M-TB	18 mm	1.5 mm	37.6	19.1	23.8

三通接头



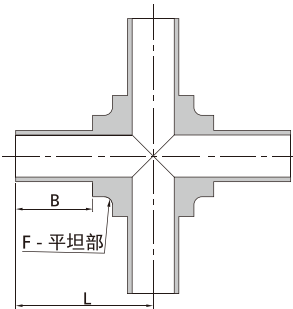
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-T-4-TB	1/4 in.	0.035 in.	31.2	19.1	11.1
316L-T-6-TB	3/8 in.	0.035 in.	30.5	19.1	11.1
316L-T-8-TB	1/2 in.	0.049 in.	34	19.1	17.5
316L-T-12-TB	3/4 in.	0.049 in.	37.1	19.1	23.8
316L-T-6M-TB	6 mm	1 mm	31.2	19.1	11.1
316L-T-8M-TB	8 mm	1 mm	31.2	19.1	11.1
316L-T-10M-TB	10 mm	1 mm	34	19.1	17.5
316L-T-12M-TB	12 mm	1 mm	34	19.1	17.5
316L-T-18M-TB	18 mm	1.5 mm	37.6	19.1	23.8

变径三通接头



基本型号	端口1、2管 外径	端口1、2壁 厚	端口3管外径	端口3壁厚	尺寸, mm			
					L	LX	B	F
316L-T-6/6/4-TB/TB/TB	3/8 in.	0.035 in.	1/4 in.	0.035 in.	30.5	31.2	19.1	11.1
316L-T-8/8/4-TB/TB/TB	1/2 in.	0.049 in.	1/4 in.	0.035 in.	34	34	19.1	17.5
316L-T-8/8/6-TB/TB/TB	1/2 in.	0.049 in.	3/8 in.	0.035 in.	34	34.3	19.1	17.5
316L-T-12/12/4-TB/TB/TB	3/4 in.	0.049 in.	1/4 in.	0.035 in.	37.1	37.6	19.1	23.8
316L-T-12/12/6-TB/TB/TB	3/4 in.	0.049 in.	3/8 in.	0.035 in.	37.1	34.3	19.1	23.8
316L-T-8M/8M/6M-TB/TB/TB	8 mm	1 mm	6 mm	1 mm	31.3	31.3	19.1	11.1
316L-T-10M/10M/6M-TB/TB/TB	10 mm	1 mm	6 mm	1 mm	34	34	19.1	17.5
316L-T-10M/10M/8M-TB/TB/TB	10 mm	1 mm	8 mm	1 mm	34	34	19.1	17.5
316L-T-12M/12M/6M-TB/TB/TB	12 mm	1 mm	6 mm	1 mm	34	34	19.1	17.5
316L-T-12M/12M/8M-TB/TB/TB	12 mm	1 mm	8 mm	1 mm	34	34	19.1	17.5

四通接头

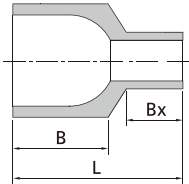


基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-C-4-TB	1/4 in.	0.035 in.	31.2	19.1	11.1
316L-C-6-TB	3/8 in.	0.035 in.	30.5	19.1	11.1
316L-C-8-TB	1/2 in.	0.049 in.	34	19.1	17.5
316L-C-12-TB	3/4 in.	0.049 in.	37.1	19.1	23.8
316L-C-6M-TB	6 mm	1 mm	31.2	19.1	11.1
316L-C-8M-TB	8 mm	1 mm	31.2	19.1	11.1
316L-C-10M-TB	10 mm	1 mm	34	19.1	17.5
316L-C-12M-TB	12 mm	1 mm	34	19.1	17.5
316L-C-18M-TB	18 mm	1.5 mm	37.6	19.1	23.8

短管自动焊接头

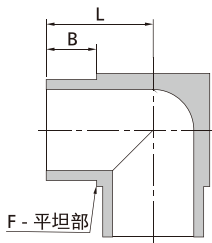
型号和尺寸

变径直通接头



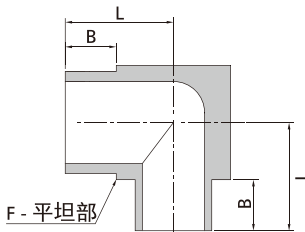
基本型号	端口1管外径	端口1壁厚	端口2管外径	端口2壁厚	尺寸, mm		
					L	B	Bx
316L-U-4/2-MTB/MTB	1/4 in.	0.035 in.	1/8 in.	0.028 in.	19.1	10.7	351
316L-U-6/4-MTB/MTB	3/8 in.	0.035 in.	1/4 in.	0.035 in.	19.1	10.7	227
316L-U-8/4-MTB/MTB	1/2 in.	0.049 in.	1/4 in.	0.035 in.	19.1	10.7	254
316L-U-8/6-MTB/MTB	1/2 in.	0.049 in.	3/8 in.	0.035 in.	19.1	10.7	227

弯通接头



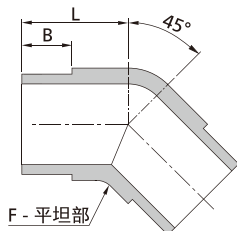
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-L-2-MTB	1/8 in.	0.028 in.	10.4	6.4	7.9
316L-L-4-MTB	1/4 in.	0.035 in.	10.4	6.4	7.9
316L-L-6-MTB	3/8 in.	0.035 in.	11.9	6.4	11.1
316L-L-8-MTB	1/2 in.	0.049 in.	13.5	6.4	14.3
316L-L-6M-MTB	6 mm	1 mm	10.4	6.4	7.9
316L-L-8M-MTB	8 mm	1 mm	11.9	6.4	11.1
316L-L-10M-MTB	10 mm	1 mm	11.9	6.4	11.1
316L-L-12M-MTB	12 mm	1 mm	13.5	6.4	14.3

变径弯通接头



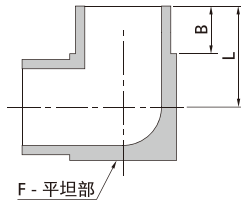
基本型号	端口1管外径 in.	端口1壁厚 in.	端口2管外径 in.	端口2壁厚 in.	尺寸, mm		
					L	B	F
316L L-6/4 MTB/MTB	3/8 in.	0.035 in.	1/4 in.	0.035 in.	11.9	6.4	11.1
316L L-8/4-MTB/MTB	1/2 in.	0.049 in.	1/4 in.	0.035 in.	13.5	6.4	14.3
316L L 8/6-MTB/MTB	1/2 in.	0.049 in.	3/8 in.	0.035 in.	13.5	6.4	14.3
316L L-8M/6M MTB/MTB	8 mm	1 mm	6 mm	1 mm	11.9	6.4	11.1
316L L-10M/6M-MTB/MTB	10 mm	1 mm	6 mm	1 mm	11.9	6.4	11.1
316L L 12M/6M MTB/MTB	12 mm	1 mm	6 mm	1 mm	13.5	6.4	14.3
316L L-12M/8M-MTB/MTB	12 mm	1 mm	6 mm	1 mm	13.5	6.4	14.3

45°弯通接头



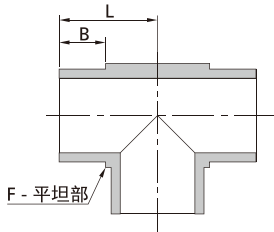
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-L1-4-MTB	1/4 in.	0.035 in.	10.4	6.4	7.9
316L-L1-6-MTB	3/8 in.	0.035 in.	11.9	6.4	11.1
316L-L1-8-MTB	1/2 in.	0.049 in.	13.5	6.4	14.3

立体三通接头



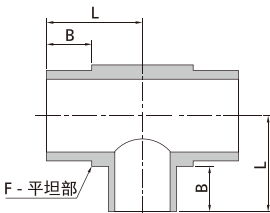
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-CT-4-MTB	1/4 in.	0.035 in.	10.4	6.4	7.9
316L-CT-6-MTB	3/8 in.	0.035 in.	11.9	6.4	11.1
316L-CT-8-MTB	1/2 in.	0.049 in.	13.5	6.4	14.3
316L-CT-6M-MTB	6mm	1 mm	10.4	6.4	7.9

三通接头



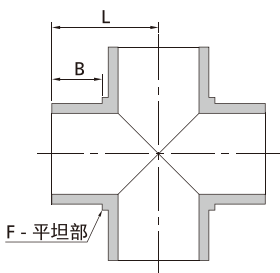
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-T-2-MTB	1/8 in.	0.028 in.	10.4	6.4	7.9
316L-T-4-MTB	1/4 in.	0.035 in.	10.4	6.4	7.9
316L-T-6-MTB	3/8 in.	0.035 in.	11.9	6.4	11.1
316L-T-8-MTB	1/2 in.	0.049 in.	13.5	6.4	14.3
316L-T-6M-MTB	6 mm	1 mm	10.4	6.4	7.9
316L-T-8M-MTB	8 mm	1 mm	11.9	6.4	11.1
316L-T-10M-MTB	10 mm	1 mm	11.9	6.4	11.1
316L-T-12M-MTB	12 mm	1 mm	13.5	6.4	14.3

变径三通接头



基本型号	端口1管外径	端口1壁厚	端口2管外径	端口2壁厚	尺寸, mm		
					L	B	F
316L-T-6/6/4-MTB/MTB/MTB	3/8 in.	0.035 in.	1/4 in.	0.035 in.	11.9	6.4	11.1
316L-T-8/8/4-MTB/MTB/MTB	1/2 in.	0.049 in.	1/4 in.	0.035 in.	13.5	6.4	14.3
316L-T-8/8/6-MTB/MTB/MTB	1/2 in.	0.049 in.	3/8 in.	0.035 in.	13.5	6.4	14.3
316L-T-10M/10M/6M-MTB/MTB/MTB	10 mm	1 mm	6 mm	1 mm	11.9	6.4	11.1
316L-T-12M/12M/6M-MTB/MTB/MTB	12 mm	1 mm	6 mm	1 mm	13.5	6.4	14.3
316L-T-12M/12M/8M-MTB/MTB/MTB	12 mm	1 mm	8 mm	1 mm	13.5	6.4	14.3

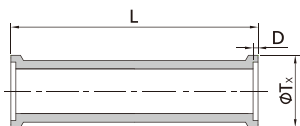
四通接头



基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	B	F
316L-C-2-MTB	1/8 in.	0.028 in.	10.4	6.4	7.9
316L-C-4-MTB	1/4 in.	0.035 in.	10.4	6.4	7.9
316L-C-6-MTB	3/8 in.	0.035 in.	11.9	6.4	11.1
316L-C-8-MTB	1/2 in.	0.049 in.	13.5	6.4	14.3
316L-C-6M-MTB	6 mm	1 mm	10.4	6.4	7.9
316L-C-8M-MTB	8 mm	1 mm	11.9	6.4	11.1
316L-C-10M-MTB	10 mm	1 mm	11.9	6.4	11.1
316L-C-12M-MTB	12 mm	1 mm	13.5	6.4	14.3

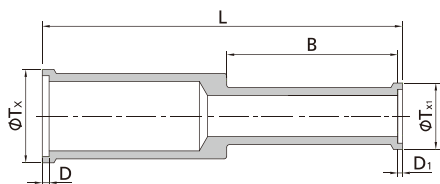
对中自动焊接头

直通接头



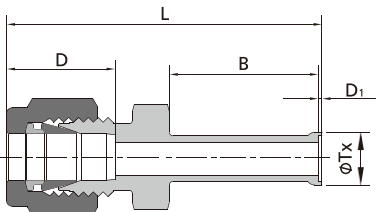
基本型号	端口管外径	端口管壁厚	尺寸, mm		
			L	D	TX
316L-U-4-TBC	1/8 in.	0.035	25.4 mm	0.5 mm	7.4 mm
316L-U-6-TBC	1/4 in.	0.035	25.4 mm	0.8 mm	10.4 mm
316L-U-8-TBC	3/8 in.	0.049	25.4 mm	1 mm	14 mm
316L-U-12-TBC	3/4 in.	0.049	25.4 mm	1 mm	20.3 mm
316L-U-16-TBC	1 in.	0.065	31.8mm	1 mm	26.9 mm
316L-U-6M-TBC	6 mm	1 mm	31.8mm	0.5 mm	6.9 mm
316L-U-8M-TBC	8 mm	1 mm	31.8mm	0.8 mm	8.9 mm
316L-U-10M-TBC	10 mm	1 mm	31.8mm	0.8 mm	10.9 mm
316L-U-12M-TBC	12 mm	1 mm	31.8mm	1 mm	13.2 mm
316L-U-18M-TBC	18 mm	1.5 mm	31.8mm	1 mm	19.3 mm

变径直通接头



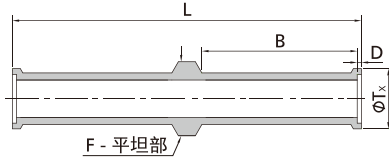
基本型号	端口1管外径	端口1壁厚	端口2管外径	端口2壁厚	尺寸, mm					
					L	B	D	D1	TX	TX1
316L-U-6/4-TBC/TBC	3/8 in.	0.035 in.	1/4 in.	0.035 in.	40.1	19.1	0.8	0.5	10.4	7.4
316L-U-8/4-TBC/TBC	1/2 in.	0.049 in.	1/4 in.	0.035 in.	40.1	19.1	1	0.5	14	7.4
316L-U-8/6-TBC/TBC	1/2 in.	0.049 in.	3/4 in.	0.035 in.	40.1	19.1	1	0.8	14	10.4
316L-U-12/8-TBC/TBC	3/4 in.	0.049 in.	1/2 in.	0.049 in.	41.1	19.1	1	1	20.3	14
316L-U-8M/6M-TBC/TBC	8 mm	1 mm	6 mm	1 mm	39.9	19.1	0.8	0.5	8.9	6.8
316L-U-12M/6M-TBC/TBC	12 mm	1 mm.	6 mm	1 mm.	40.1	19.1	1	0.5	13.2	6.8
316L-U-12M/8M-TBC/TBC	12 mm	1 mm	8 mm	1 mm	40.4	19.1	1	0.8	13.2	8.9

卡套转对焊直通接头



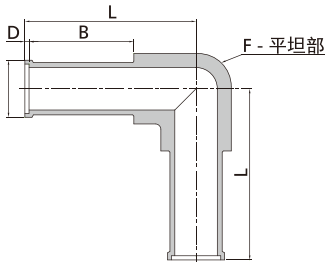
基本型号	端口1管外径	端口2管外径	端口2管壁厚	尺寸, mm				
				L	B	D	D1	TX
316L-U-4/4-A/TBC	1/4 in.	1/4 in.	0.035 in.	44.2	19.1	15.2	0.5	7.4
316L-U-6/6-A/TBC	3/8 in.	3/8 in.	0.035 in.	46.7	19.1	16.8	0.8	10.4
316L-U-8/8-A/TBC	1/2 in.	1/2 in.	0.049 in.	50.5	19.1	22.9	1	14

定位接头



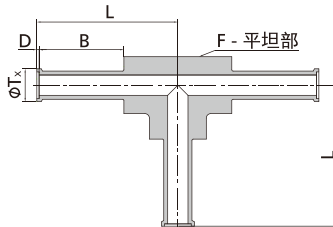
基本型号	端口管外径	端口管壁厚	尺寸, mm				
			L	B	D	F	FX
316L-U1-4-TBC	1/4 in.	0.035 in.	42.9	19.1	0.5	9.1	7.4
316L-U1-6-TBC	3/8 in.	0.035 in.	43.4	19.1	0.8	10.7	10.4
316L-U1-8-TBC	1/2 in.	0.049 in.	43.9	19.1	1	15.2	14

弯通接头



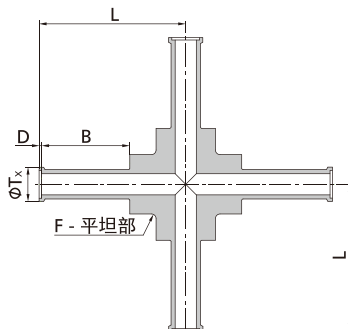
基本型号	端口管外径	端口管壁厚	尺寸, mm				
			L	B	D	F	TX
316L-L-4-TBC	1/4 in.	0.035 in.	31.8	19.1	0.5	11.1	7.4
316L-L-6-TBC	3/8 in.	0.035 in.	31.2	19.1	0.8	11.1	10.4
316L-L-8-TBC	1/2 in.	0.049 in.	35.1	19.1	1	17.5	14
316L-L-12-TBC	3/4 in.	0.049 in.	38.1	19.1	1	23.8	20.3
316L-L-6M-TBC	6 mm	1 mm	31.8	19.1	0.5	11.1	6.9
316L-L-8M-TBC	8 mm	1 mm	32	19.1	0.8	11.1	8.9
316L-L-10M-TBC	10 mm	1 mm	34.8	19.1	0.8	17.5	10.9
316L-L-12M-TBC	12 mm	1 mm	35.1	19.1	1	17.5	13.2
316L-L-18M-TBC	18 mm	1.5 mm	38.6	19.1	1	23.8	19.3

三通接头



基本型号	端口管外径	端口管壁厚	尺寸, mm				
			L	B	D	F	TX
316L-T-4-TBC	1/4 in.	0.035 in.	31.8	19.1	0.5	11.1	7.4
316L-T-6-TBC	3/8 in.	0.035 in.	31.2	19.1	0.8	11.1	10.4
316L-T-8-TBC	1/2 in.	0.049 in.	35.1	19.1	1	17.5	14
316L-T-12-TBC	3/4 in.	0.049 in.	38.1	19.1	1	23.8	20.3
316L-T-6M-TBC	6 mm	1 mm	31.8	19.1	0.5	11.1	6.9
316L-T-8M-TBC	8 mm	1 mm	32	19.1	0.8	11.1	8.9
316L-T-10M-TBC	10 mm	1 mm	34.8	19.1	0.8	17.5	10.9
316L-T-12M-TBC	12 mm	1 mm	35.1	19.1	1	17.5	13.2
316L-T-18M-TBC	18 mm	1.5 mm	38.6	19.1	1	23.8	19.3

四通接头



基本型号	端口管外径	端口管壁厚	尺寸, mm				
			L	B	D	F	TX
316L-C-4-TBC	1/4 in.	0.035 in.	31.8	19.1	0.5	11.1	7.4
316L-C-6-TBC	3/8 in.	0.035 in.	31.2	19.1	0.8	11.1	10.4
316L-C-8-TBC	1/2 in.	0.049 in.	35.1	19.1	1	17.5	14
316L-C-12-TBC	3/4 in.	0.049 in.	38.1	19.1	1	23.8	20.3
316L-C-6M-TBC	6 mm	1 mm	31.8	19.1	0.5	11.1	6.9
316L-C-8M-TBC	8 mm	1 mm	32	19.1	0.8	11.1	8.9
316L-C-10M-TBC	10 mm	1 mm	34.8	19.1	0.8	17.5	10.9
316L-C-12M-TBC	12 mm	1 mm	35.1	19.1	1	17.5	13.2
316L-C-18M-TBC	18 mm	1.5 mm	38.6	19.1	1	23.8	19.3

选型说明

SS - U - 4/4 - VCR/TB - EP

端口1/端口2

端口1/端口2

本体材质	
SS	316SS
316L	316LSS
316LV	316L VAR SS
316LW	316L VIM-VAR SS

接头类型	
U	直通
U1	定位直通
B	穿板接头
L	弯通接头
T	三通接头
C	四通接头
CT	立体三通

端口尺寸	
2	1/8 in.
4	1/4 in.
6	3/8 in.
8	1/2 in.
10	5/8 in.
12	3/4 in.
16	1 in.
6M	6mm
8M	8mm
10M	10mm
12M	12mm
14M	14mm
16M	16mm
18M	18mm

端口形式	
A	双卡套
TB	自动焊对焊
MTB	短自动焊对焊
TBC	自动焊中对对焊

洁净等级	
	BA级
EP	EP级